Claims

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- A heterogeneous ruthenium catalyst comprising a support material based on amorphous silicon dioxide, wherein the percentage ratio of the signal intensities of the Q₂ and Q₃ structures Q₂/Q₃ in the silicon dioxide determined by means of solid-state ²⁹Si-NMR is less than 25.
 - 2. The ruthenium catalyst according to claim 1, wherein the percentage ratio of the signal intensities of the Q_2 and Q_3 structures Q_2/Q_3 is less than 20.
 - 3. The ruthenium catalyst according to claim 1, wherein the percentage ratio of the signal intensities of the Q₂ and Q₃ structures Q₂/Q₃ is less than 15.
- 4. The ruthenium catalyst according to any of the preceding claims, wherein the total concentration of Al(III) and Fe(II and/or III) in the silicon dioxide is less than 300 ppm by weight.
- The ruthenium catalyst according to any of claims 1 to 3, wherein the total concentration of Al(III) and Fe(II and/or III) in the silicon dioxide is less than
 20 ppm by weight.
 - 6. The ruthenium catalyst according to any of the preceding claims, wherein alkaline earth metal cations (M²⁺) are comprised in the silicon dioxide in a weight ratio of M(II): (Al(III) + Fe(II and/or III)) of > 0.5.
 - 7. The ruthenium catalyst according to any of claims 1 to 5, wherein alkaline earth metal cations (M²⁺) are comprised in the silicon dioxide in a weight ratio of M(II): (Al(III) + Fe(II and/or III)) of > 1.
- 30 8. The ruthenium catalyst according to any of claims 1 to 5, wherein alkaline earth metal cations (M²⁺) are comprised in the silicon dioxide in a weight ratio of M(II): (Al(III) + Fe(II and/or III)) of > 3.
- 9. The ruthenium catalyst according to any of the preceding claims which has been produced by single or multiple impregnation of the support material with a solution of ruthenium(III) acetate, drying and reduction.
 - 10. The ruthenium catalyst according to any of the preceding claims, wherein the support material based on amorphous silicon dioxide has a BET surface area (in accordance with DIN 66131) in the range from 30 to 700 m²/g.

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- 11. The ruthenium catalyst according to any of the preceding claims, wherein the catalyst comprises from 0.2 to 10% by weight of ruthenium, based on the weight of the silicon dioxide support material.
- 5 12. The ruthenium catalyst according to any of the preceding claims, wherein the catalyst comprises less than 0.05% by weight of halide (determined by ion chromatography), based on the total weight of the catalyst.
 - 13. The ruthenium catalyst according to any of the preceding claims, wherein the catalyst comprises a support material based on silicon dioxide and elemental ruthenium, with the ruthenium being concentrated as a shell at the catalyst surface.
- 14. The ruthenium catalyst according to the preceding claim, wherein the rutheniumin the shell is partially or fully crystalline.
 - 15. A process for preparing a bisglycidyl ether of the formula I

where R is CH₃ or H, by ring hydrogenation of the corresponding aromatic bisglycidyl ether of the formula II

in the presence of a catalyst, wherein a heterogeneous ruthenium catalyst according to any of claims 1 to 14 is used.

- 16. The process according to claim 15, wherein the aromatic bisglycidyl ether of the formula II which is used has a content of corresponding oligomeric bisglycidyl ethers of less than 10% by weight.
- 17. The process according to claim 15, wherein the aromatic bisglycidyl ether of the formula II which is used has a content of corresponding oligomeric bisglycidyl ethers of less than 5% by weight.

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- 18. The process according to claim 15, wherein the aromatic bisglycidyl ether of the formula II which is used has a content of corresponding oligomeric bisglycidyl ethers of less than 1.5% by weight.
- 5 19. The process according to claim 15, wherein the aromatic bisglycidyl ether of the formula II which is used has a content of corresponding oligomeric bisglycidyl ethers of less than 0.5% by weight.
- 20. The process according to any of claims 16 to 19, wherein the content of oligomeric bisglycidyl ethers is determined by heating the aromatic bisglycidyl ether at 200°C for 2 hours and at 300°C for a further 2 hours, in each case at 3 mbar.
- The process according to any of claims 16 to 19, wherein the content of
 oligomeric bisglycidyl ethers is determined by means of GPC (gel permeation chromatography).
 - 22. The process according to the preceding claim, wherein the content of oligomeric bisglycidyl ethers in % by area determined by GPC measurement is equated to a content in % by weight.
 - 23. The process according to any of claims 16 to 22, wherein the oligomeric bisglycidyl ethers have a molecular weight determined by GPC in the range from 380 to 1500 g/mol.
 - 24. The process according to any of claims 16 to 22, wherein the oligomeric bisglycidyl ethers have a molecular weight in the range from 568 to 1338 g/mol when R = H and have a molecular weight in the range from 624 to 1478 g/mol when R = CH₃.
 - 25. The process according to any of claims 15 to 24, wherein the hydrogenation is carried out at a temperature in the range from 30 to 150°C.
- 26. The process according to any of claims 15 to 25, wherein the hydrogenation is carried out at an absolute hydrogen pressure in the range from 10 to 325 bar.
 - The process according to any of claims 15 to 26, wherein the hydrogenation is carried out over a fixed bed of catalyst.
- 40 28. The process according to any of claims 15 to 26, wherein the hydrogenation is carried out in a liquid phase in which the catalyst is present in the form of a suspension.

29. The process according to any of claims 15 to 28, wherein the aromatic bisglycidyl ether of the formula II is used as a solution in an organic solvent which is inert in respect of the hydrogenation, with the solution comprising from 0.1 to 10% by weight, based on the solvent, of water.

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30. The process according to any of claims 15 to 29 for preparing bisglycidyl ethers of the formula I

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where R is CH₃ or H, which have a content of corresponding oligomeric ringhydrogenated bisglycidyl ethers of the formula

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where n = 1, 2, 3 or 4, of less than 10% by weight.

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31. The process according to the preceding claim, wherein the bisglycidyl ether of the formula I has a content of corresponding oligomeric ring-hydrogenated biglycidyl ethers of less than 5% by weight.

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32. The process according to claim 30, wherein the bisglycidyl ether of the formula I has a content of corresponding oligomeric ring-hydrogenated bisglycidyl ethers of less than 1.5% by weight.

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33. The process according to claim 30, wherein the bisglycidyl ether of the formula I has a content of corresponding oligomeric ring-hydrogenated bisglycidyl ethers of less than 0.5% by weight.

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34. The process according to any of claims 30 to 33, wherein the content of oligomeric ring-hydrogenated bisglycidyl ethers is determined by heating the aromatic bisglycidyl ether for 2 hours at 200°C and for a further 2 hours at 300°C, in each case at 3 mbar.

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- 35. The process according to any of claims 30 to 33, wherein the content of oligomeric ring-hydrogenated bisglycidyl ethers is determined by GPC measurement (gel permeation chromatography).
- 5 36. The process according to the preceding claim, wherein the content of oligomeric bisglycidyl ethers in % by area determined by GPC measurement is equated to a content in % by weight.
- The process according to any of claims 30 to 36, wherein the bisglycidyl ether of
 the formula I has a total chlorine content determined in accordance with
 DIN 51408 of less than 1000 ppm by weight
 - 38. The process according to any of claims 30 to 37, wherein the bisglycidyl ether of the formula I has a ruthenium content determined by mass spectrometry combined with inductively coupled plasma (ICP-MS) of less than 0.3 ppm by weight.
- The process according to any of claims 30 to 38, wherein the bisglycidyl ether of the formula I has a platinum-cobalt color number (APHA color number)
 determined in accordance with DIN ISO 6271 of less than 30.
 - 40. The process according to any of claims 30 to 39, wherein the bisglycidyl ether of the formula I has an epoxy equivalent weight determined in accordance with the standard ASTM-D-1652-88 in the range from 170 to 240 g/equivalent.

41. The process according to any of claims 30 to 40, wherein the bisglycidyl ether of the formula I has a proportion of hydrolyzable chlorine determined in accordance with DIN 53188 of less than 500 ppm by weight.

- 30 42. The process according to any of claims 30 to 41, wherein the bisglycidyl ether of the formula I has a kinematic viscosity determined in accordance with DIN 51562 of less than 800 mm²/s at 25°C.
- The process according to any of claims 30 to 42, wherein the bisglycidyl ether of the formula I has a cis-cis:cis-trans:trans-trans isomer ratio in the range 44-63%:34-53%:3-22%.
 - 44. The process according to any of claims 30 to 43, wherein the bisglycidyl ether is obtained by complete hydrogenation of the aromatic rings of a bisglycidyl ether of the formula II

where R is CH_3 or H, with the degree of hydrogenation being > 98%.